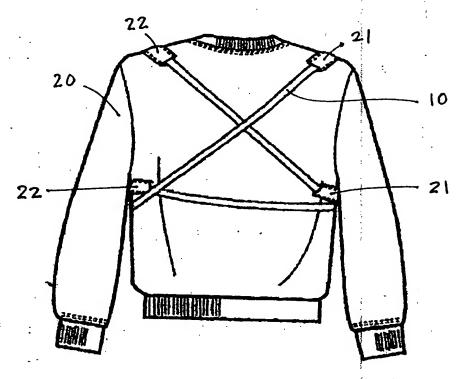


FIG. 1



LINING

FIG. 2

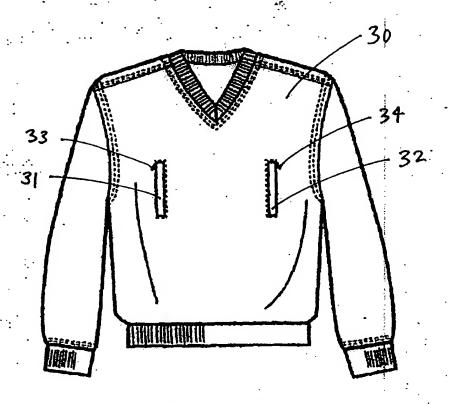


FIG. 3

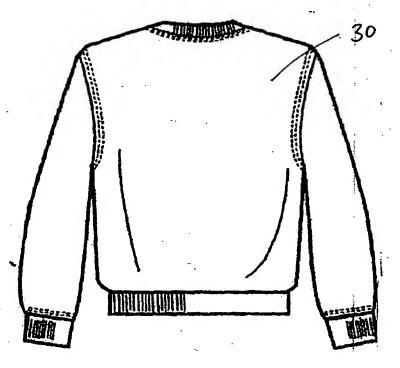
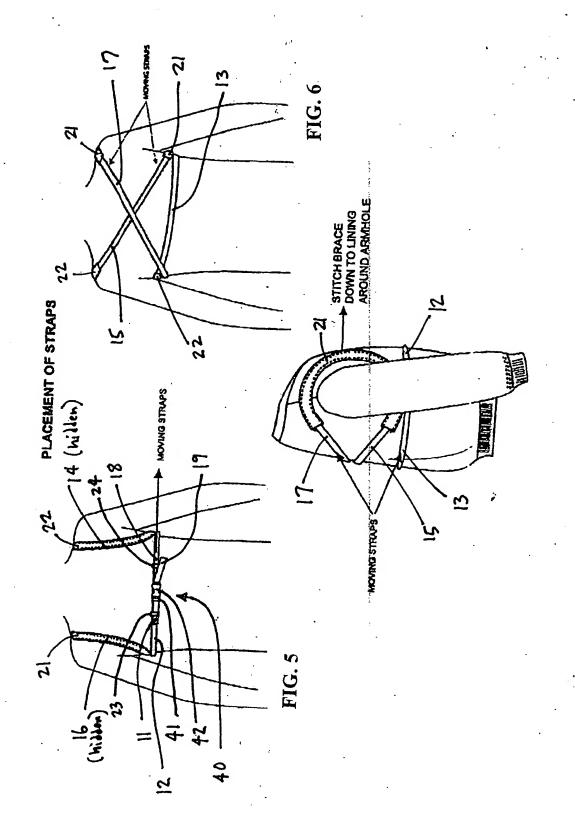


FIG. 4

OUTSIDE SHELL



FIC 7

